

**WORK MEASUREMENT TIME STUDY WORKSHEET (CONTINUOUS METHOD)**

1. OPERATOR NAME OR NUMBER	2. ELEMENT DESCRIPTION																		3. REFERENCE NUMBER								
																			4. DATE OF STUDY								
																			5. NAME OF ANALYST								
																			6. APPROVED ( <i>Initials and Date</i> )								
CYCLE																											
7. NUMBER	1			2			3			4			5			6			7			8. FOREIGN ELEMENTS					
	R	T	P	R	T	P	R	T	P	R	T	P	R	T	P	R	T	P	R	T	P	S	F	T	DESCRIPTION		
1																						A					
2																							B				
3																							C				
4																							D				
5																							E				
6																							F				
7																							G				
8																							H				
9																							I				
10																							J				
9. TOTAL TIME																							16. TOTAL BASE TIME ( <i>Minutes</i> )				
10. NO. OF OBSVS.																									%	TIME	
11. AVG/SEL																							17. PF&D ALLOWANCE				
12. LEVELING FACTOR																							18. STANDARD TIME ( <i>Minutes</i> )				
13. NORMAL TIME																							19. STANDARD TIME ( <i>Hours</i> )				
14. OCCURRENCE																							20. WORK UNITS				
15. BASE TIME																							21. UNITS PER HOUR				

LEGEND: R - READING T - TIME P - PACE RATING