

WORK MEASUREMENT PROJECT NON-REPETITIVE TIME STUDY						1. STUDY NUMBER							
2. OPERATION			3. ORGANIZATION										
4. PART NAME AND TYPE					5. STOCK NUMBER								
6. LOCATION		7. MACHINE NUMBER			8. CONTROL STATION NUMBER								
9. OPERATOR'S NAME OR NR.		10. TECH ORD/QUAL SPEC NR.		11. DRAWING NUMBER		12. OBSERVER							
13. MATERIAL		13. MATERIAL		15. DATE		16. TYPE OF TIMING DEVICE							
17. START TIME			18. STOP TIME			19. ELAPSED TIME							
20. NO.	21. ELEMENT DESCRIPTION			READ- INGS	TIME	LEVEL FACTOR	NORMAL TIME	OCCR FACTOR	BASE TIME				
<i>a</i>	<i>b</i>			<i>c</i>	<i>d</i>	<i>e</i>	<i>f</i>	<i>g</i>	<i>h</i>				
22. REMARKS						23. TOTAL BASE TIME							
						24. PF&D ALLOWANCE							
												25. STANDARD TIME FOR	
						26. APPROVED (Signature)							